

PLASMET**CORROTHANE AP1**

TYPE:	A 2-pack, solvent borne, isocyanate-free polyurethane/ acrylic top coat.
SUGGESTED USE:	As a high performance cosmetic top coat used primarily over the top of other Corrocoat epoxy based coatings to give colour retention and weathering properties. Designed for use on new construction and maintenance work on marine and offshore structural work and in aggressive atmospheric service environments.
HEALTH & SAFETY:	Before handling this product the material safety data sheet should be read and all precautions observed.
SURFACE PREPARATION:	Corrothane AP1 is designed as a top coat for other Corrocoat products, predominantly Plasmec ZF. Please refer to the relevant application data sheet for the prime/ build coat for surface preparation details. The build coat should be free from contamination/grease prior to application of the Corrothane AP1.
APPLICATION EQUIPMENT:	Airless spray, brush or conventional spray. For airless spray recommended tip size 0.32-0.48mm (13-19 thou). Spray pressure 2,200-2,700 psi.
APPLICATION:	Typically as a single coat by brush or spray at 50 microns dft per coat (approximately 80 microns wet film thickness).
MIXING RATIO:	7 : 1 base to activator by volume.
POT LIFE:	2 Hours at 20°C 40 Minutes at 35°C

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THINNERS:	DO NOT THIN. Use of thinners may adversely affect the performance of this product.
COLOUR AVAILABILITY:	Light and mid grey. Other colours available subject to quantity. Price may vary with colour.
VOLUME SOLIDS:	65%
THEORETICAL SPREADING RATE:	13m ² /litre at 50 microns dft. (Practical coverage values will depend upon environmental/application conditions, operator technique and geometry of work. Appropriate loss factors should be taken into account. Corrocoat accept no liability for any differences in actual spreading values obtained.)
SPECIFIC GRAVITY:	1.54 g/cm ³
DRY/CURE TIME:	20°C hard dry in 5 hours 35°C hard dry in 4 hours
OVERCOATING TIME:	Minimum overcoating times as above hard dry times. Overcoating before these times may result in solvent entrapment. Corrothane AP1 has an indefinite overcoating time with itself, as long as the substrate is decontaminated and abraded on old coatings.
CLEANING SOLVENT:	Corrocoat Epoxy Equipment Cleaner.

Reviewed 05th October 2001 – No changes