

TYPE:	STYRENE FREE BisPHENOL POLYESTER GLASS FLAKE
SUGGESTED USE:	Applications where styrene is not desirable or allowed. Immersion: Marine, including splash zones, hydrocarbons etc. aqueous, corrosive chemical environments. Non Immersed: Aggressive atmospheric conditions and corrosive gas, superstructures, heli-decks, structural steel work etc.
LIMITATIONS:	Limited protection against polar solvents, not suitable for demineralised water or where pH conditions are <1 or >12.
HEALTH & SAFETY:	Before handling or using this product the material safety data sheet should be read and all precautions observed.
SURFACE PREPARATION:	Metals: Grit blast to ISO standard 8501-1 Sa 2½. SSPC-SP 10. (For full details refer to Corrocoat Surface Preparation SP1.) Concrete: refer to Corrocoat data sheet SP5.
MIXING RATIO/MIXING:	100 : 2 base to hardener. Mix well using a mechanical stirrer.
APPLICATION EQUIPMENT:	Airless pump 45:1 or greater, fit leather and PTFE seal combination and remove all fluid filters. 10mm diameter (³ / ₈ ") nylon lined hose with whip end. Large bore gun with .6mm to 1.5mm (24 to 60 thou) reverse clean tip. Typical tip size is 0.75 to .85mm (30-35 thou) with a 45° fan pattern. Size of tip and fan pattern will vary with nature of the work. Pressure to suit hose length and working conditions. (circa 200bar). (Use Vinyl Toluene as the priming fluid).
APPLICATION:	Dependent upon intended use and site conditions, but Ecoflake is normally applied wet on wet at films between 500 and 1000 microns. For further details see Polyglass Application Data Sheet 6/20 ABC. Single coat application is acceptable.
RECOMMENDED DFT:	500 - 750 microns in atmospheric conditions. 850 - 1250 microns in aqueous and marine immersion. 1250 microns plus in highly corrosive conditions and chemical service. This material is a barrier coating and the thickness needed is dependent upon service conditions. If in doubt seek guidance.
POT LIFE:	Varies with temperature but approximately 50 minutes at 20°C. Pot life extender (retarder) available, refer Corrocoat TSD.
THINNERS:	This product should not be thinned. Under no circumstance should solvent be added to this material.
STORAGE LIFE:	Base 12 months, Catalyst 6 months, stored at temperatures below 20°C and out of direct sunlight. Frequent temperature cycling will shorten storage life and may cause lump formation. It is recommended during extended storage, i.e. greater than 3 months, that the drums be periodically inverted . See CC Tech Manual (other information) for extension of shelf life.

PACKAGING:	10 and 20 litre composites, including hardener.
COLOUR AVAILABILITY:	Off white as standard. Green, yellow, grey, red oxide and black to order, subject to minimum order quantities of 1000 litres.
THEORETICAL SPREADING RATE:	1.33m ² /litre at 750 microns.
VOLUME SOLIDS:	This coating contains volatile liquid convertible to solids. Actual volume solids obtained will vary dependent upon polymerisation conditions. Nominally 97% of the contents are convertible to solid.
PRACTICAL SPREADING RATE:	1.05m ² /litre at 750 microns. Note: This information is given in good faith but rate may vary significantly dependent upon environmental conditions, geometry, nature of work undertaken and the skill and care of application. No responsibility is accepted for any deviation from these values.
SPECIFIC GRAVITY:	Base & Hardener Mixed sg:1.15 gms/cc
FLASH POINT:	56°C
CATALYST TYPE:	Methyl Ethyl Ketone Peroxide, type P2
HARDNESS:	Greater than 40 Barcol after full cure.
TENSILE STRENGTH:	Circa 274 kg/cm ² (3900psi) dependent upon cure state.
ELONGATION AT BREAK:	Atmospheric conditions 1.3%
TEMPERATURE LIMITS:	90°C immersed, 130°C non immersed, dependant upon service.
ABRASION RESISTANCE:	255mg. Loss 1000 cycles/1000 gm load H18 wheel
OVERCOATING:	May take place as soon as the previous coat has gelled and whilst still tacky. Maximum overcoating time is 72 hours at 20°C. For times in excess of 72 hours and for coating of concrete substrates, refer to Corrocoat for special instructions.
CURING TIME:	With standard inhibitor level, tack-free 6 hours, full cure 3-4 days at 20°C, but may be immersed in many environments after 8 hours. Excellent low temperature curing characteristics.
CLEANING SOLVENT:	Methyl Ethyl Ketone, Methyl Iso Butyl Ketone - before gel.

All values are approximate. Physical data is based on the product being in good condition before polymerisation, correctly catalysed and full cure being attained. Information regarding application of the product is available in the Corrocoat manual. Should further information be required, please consult Corrocoat Technical Services.

Revised: July 2011